## LOOP INSTALLATION GENERAL NOTES:

- 1 INSTALL JUNCTION BOX AND LEAD-IN CONDUIT.
- 2 SAW LOOP SLOTS AND LEAD-IN SLOTS.
- 3 LAY OUT LOOP WIRE BEGINNING AT JUNCTION BOX, ALLOWING 5' MINIMUM SLACK.
- 4 INSTALL WIRE IN LOOP SLOT. SEE LOOP WINDING DETAIL.
- 5 RETURN TO JUNCTION BOX AND IDENTIFY LEADS WITH PLAN DETECTOR NUMBER AND "S" FOR START AND "F" FOR FINISH.
- 6 TWIST EACH PAIR OF LEAD-IN WIRES TWO TURNS PER FOOT FROM LOOP TO JUNCTION BOX AND INSTALL IN LEAD-IN SLOT AND CONDUIT. REVERSE DIRECTION OF TWIST FOR EACH SUCCESSIVE PAIR INSTALLED.
- 7 CONSTRUCT SUPPLEMENTAL SPLICE CONTAINING ANY SERIES OR PARALLEL LOOP CONNECTIONS REQUIRED IN PLANS. SUPPLEMENTAL SPLICES ARE SUBJECT TO THE SAME REQUIREMENTS SHOWN FOR THE LOOP LEAD AND SHIELDED CABLE SPLICE.
- 8 SPLICE LOOP LEADS OR SUPPLEMENTAL SPLICE LEADS TO SHIELDED CABLE AS NOTED.
- 9 COMPLETE INSTALLATION AND TEST LOOP CIRCUITS OR COMBINATION LOOP CIRCUITS. SEE WSDOT STD SPEC 8-20.3(14)D.
- 10 FOR LOOP LOCATION REFER TO STD DWG 8-15 AND PLANS.
- 11 SEAL ENDS OF CONDUIT WITH ELECTRICAL PUTTY OR SILICONE.
- 12 DRILL HOLE FOR LEAD-IN CONDUIT 1" LARGER THAN CONDUIT AND FILL VOID WITH EPOXY.
- 13 SPLICE KITS SHALL BE CENTERED ON CONDUCTORS AND SUFFICIENT SLACK SHALL BE PROVIDED SO THAT THE SPLICE CAN BE RAISED A MINIMUM OF 12" ABOVE THE GROUND LINE.



TRAFFIC INDUCTION LOOP DETAILS

DRAWING NUMBER STD8-7

SCALE NONE

REVISION DATE 08/03

DEPARTMENT PW

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